

# HFE20

## MINIATURE HIGH POWER LATCHING RELAY



File No.:E134517



File No.: 40031831



File No.: CQC14002113728



### Features

- 20A switching capability
- Low height 15.7mm
- UL insulation class: F class
- Have passed TV-8 (UL) certification
- Inrush current Capacitor 500A/2ms and 320A/2ms (Contact material: W+AgSnO<sub>2</sub> and AgSnO<sub>2</sub>)
- Product in accordance to IEC 60335-1 available

### CONTACT DATA

Contact arrangement	1A, 1B, 1C
Contact resistance 1)	20mΩ max. (at 1A 24VDC)
Contact material	AgSnO <sub>2</sub> , W+AgSnO <sub>2</sub>
Contact rating	1A,1B: 16A 250VAC, $1 \times 10^5$ OPS (Resistive, at 85°C, 1s on 9s off) 1A,1B: 20A 250VAC, $2 \times 10^4$ OPS (Resistive, at 70°C, 1s on 9s off) 1A,1B: 1.5HP 250VAC $6 \times 10^3$ OPS (Motor, at 40°C, 0.5s on 0.5s off) 1A,1B: 8A 220VAC $\cos\phi=0.4$ , $1 \times 10^5$ OPS (Inductive, at 85°C, 1s on 9s off) HFE20-1/X-1HD: 3300W 277VAC, $2 \times 10^4$ OPS (Electronic rectifier, at 40°C, 1s on 9s off) 1C: 16A 250VAC, $5 \times 10^4$ OPS (Resistive, at 85°C, 1s on 9s off)
Max. switching voltage	277VAC
Max. switching current	20A
Max. switching power	4000VA
Mechanical endurance	$1 \times 10^6$ OPS
Electrical endurance	See "Contact rating"

**Notes:**1) The data shown above are initial values.

### COIL

Coil power	Single coil latching: Approx 400mW Double coils latching: Approx 600mW
------------	---

### CHARACTERISTICS

Insulation resistance	1000MΩ (at 500VDC)
Dielectric strength	Between coil & contacts 4000VAC 1min Between open contacts 1000VAC 1min
Creepage distance	8mm
Surge voltage(Between coil & contacts)	10000V
Set time (at nomi. volt.)	10ms max.
Reset time (at nomi. volt.)	10ms max.
Shock resistance	Functional 98m/s <sup>2</sup> Destructive 980m/s <sup>2</sup>
Vibration resistance	10Hz to 55Hz 1.5mm DA
Humidity	5% to 85% RH
Ambient temperature	-40°C to 85°C
Termination	coil termination PCB Load termination PCB
Unit weight	Approx. 13g
Construction	Plastic sealed, Flux proofed

**Notes:** The data shown above are initial values.

### SAFETY APPROVAL RATINGS

UL/CUL	1A	Resistive:20A 250VAC 70°C Resistive:16A 250VAC 85°C Motor:1.5HP 250VAC 40°C Fluorescent lamp (without compensation): 1800W 120VAC 40°C Fluorescent lamp (with compensation): 1800W 120VAC 40°C Incandescent lamp:1800W 120VAC 40°C
		NO:20A 250VAC 70°C 16A 250VAC 85°C NC:16A 250VAC 85°C
VDE	1A	20A 250VAC( $\cos\phi=1$ ) 70°C 16A 250VAC( $\cos\phi=1$ ) 85°C 8A 250VAC( $\cos\phi=0.4$ ) 85°C
		16A 250VAC( $\cos\phi=1$ ) 85°C

**Notes:** Only typical loads are listed above.other load specifications can be available upon request.



HONGFA RELAY

ISO9001、ISO/TS16949、ISO14001、OHSAS18001、IECQ QC 080000 CERTIFIED

2019 Rev. 1.00

## COIL DATA

at 23°C

### Single coil latching

Nominal Voltage VDC	Set / Reset Voltage VDC 1)2) max.	Pulse Duration ms min.	Coil Resistance x (1±10%) Ω
3	2.4	50	22.5
5	4.0	50	62.5
6	4.8	50	90
9	7.2	50	202.5
12	9.6	50	360
24	19.2	50	1440

Notes:1) The data shown above are initial values.

2) The above set voltage, reset voltage are the test value for relay without load. Please use 1~1.5 times of rated voltage to drive the relay for your application.

### Double coils latching

Nominal Voltage VDC	Set / Reset Voltage VDC 1)2) max.	Pulse Duration ms min.	Coil Resistance x (1±10%) Ω
3	2.4	50	15+15
5	4.0	50	42+42
6	4.8	50	60+60
9	7.2	50	135+135
12	9.6	50	240+240
24	19.2	50	886+886

Notes:1) The data shown above are initial values.

2) The above set voltage, reset voltage are the test value for relay without load. Please use 1~1.5 times of rated voltage to drive the relay for your application.

## ORDERING INFORMATION

	HFE20	-3	/12	-1D	S	T	-L2	-R	(XXX)
Type									
Version		1: 5mm pin 2: 3.5mm pin 3: 2.5mm pin							
Coil voltage	3, 5, 6, 9, 12, 24 VDC								
Contact form <sup>1)</sup>		1D: 1 Form B 1H: 1 Form A 1Z: 1 Form C (Only for HFE20-1, HFE20-2)							
Construction <sup>2)</sup>		S: Plastic sealed Nil: Flux proofed							
Contact material		T: AgSnO <sub>2</sub> D: W+AgSnO <sub>2</sub> (Only for HFE20-1/□□ -1H, UL certification only)							
Sort	L1: Single coil latching			L2: Double coils latching					
Polarity	R: Reverse polarity			Nil: Positive polarity					
Special code <sup>3)</sup>	XXX: Customer special requirement			Nil: Standard					

Notes: 1) 1H means that relay is on the "reset" status when delivery; 1D means that relay is on the "set" status when delivery. we will recommend use one form B if customer can use normally (except the pre-make version HFE20-1/□□-1H□D).

2) If water cleaning is required after the relay is assembled on PCB, please contact us for suggestion about suitable parts.

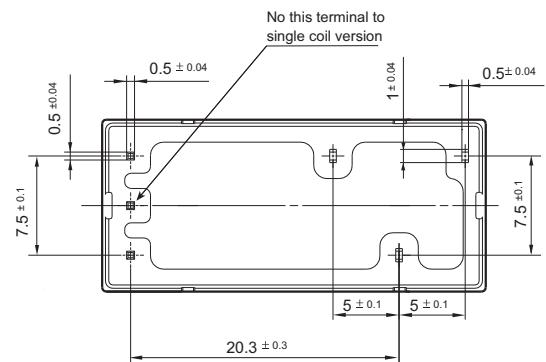
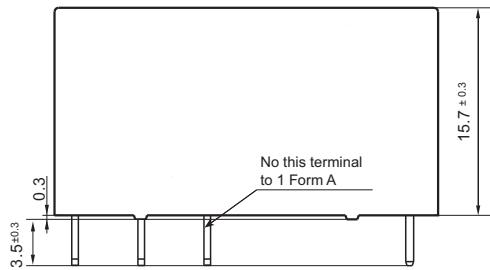
3) The customer special requirement express as special code after evaluating by Hongfa. e.g. (359) stands for lamp load; e.g. (399) stands for special polarity(See Wiring Diagram).

## OUTLINE DIMENSIONS AND WIRING DIAGRAM

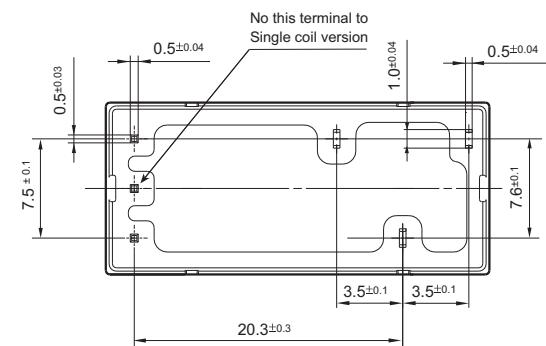
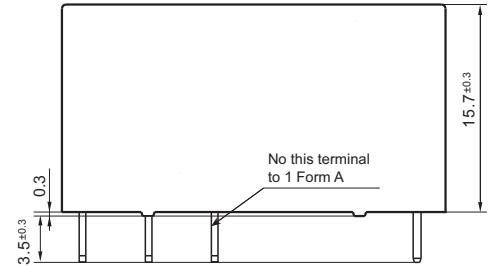
Unit: mm

### Outline Dimensions

HFE20-1



HFE20-2

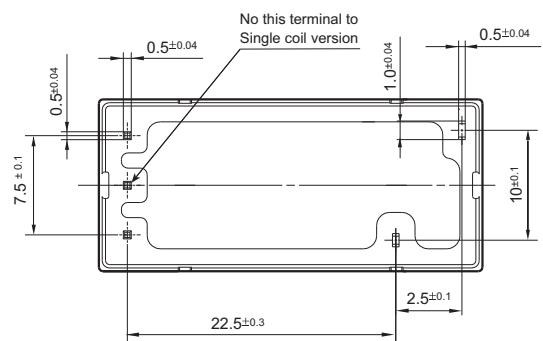
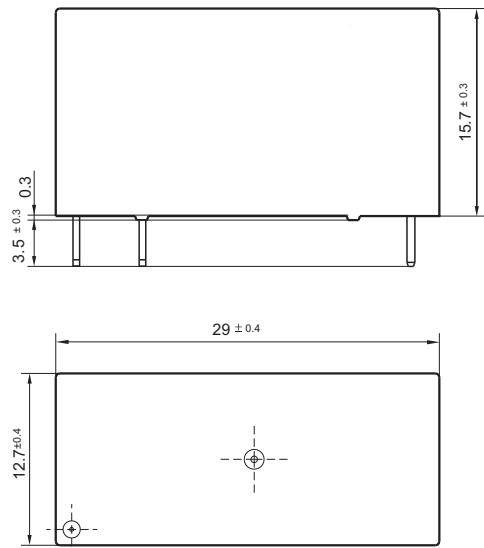


## OUTLINE DIMENSIONS AND WIRING DIAGRAM

Unit: mm

### Outline Dimensions

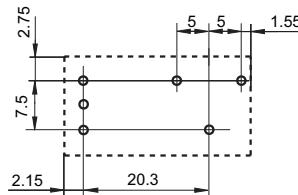
HFE20-3



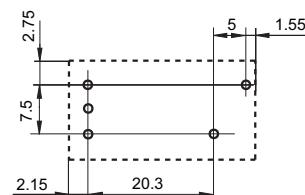
### PCB Layout (Bottom view)

HFE20-1

1 Form C

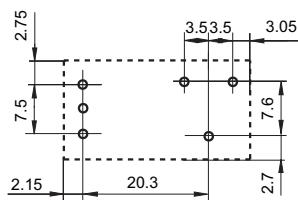


1 Form A, 1 Form B

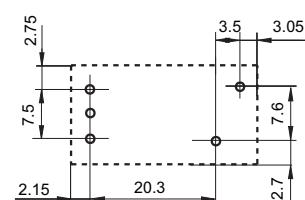


HFE20-2

1 Form C

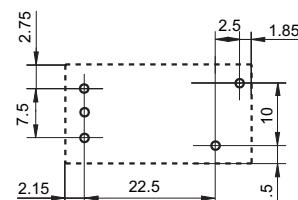


1 Form A, 1 Form B



HFE20-3

1 Form A, 1 Form B



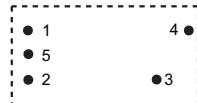
Remark: 1) In case of no tolerance shown in outline dimension: outline dimension  $\leq 1$ mm, tolerance should be  $\pm 0.2$ mm; outline dimension  $> 1$ mm and  $\leq 5$ mm, tolerance should be  $\pm 0.3$ mm; outline dimension  $> 5$ mm, tolerance should be  $\pm 0.4$ mm.

## OUTLINE DIMENSIONS AND WIRING DIAGRAM

Unit: mm

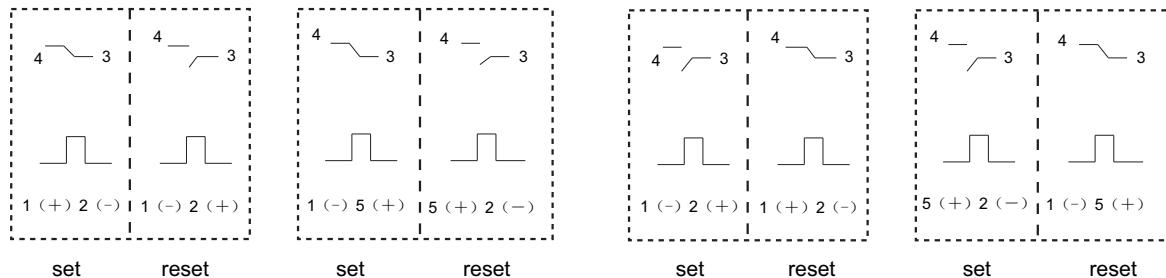
Wiring Diagram (Bottom view)

HFE20-3



Positive polarity

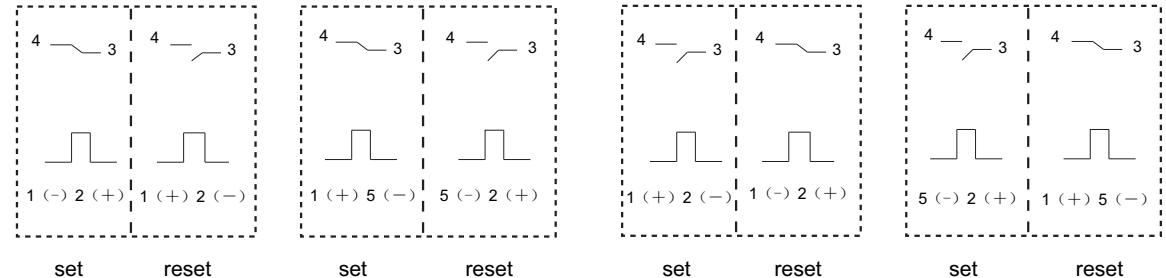
Single coil latching, 1 Form A Double coils latching, 1 Form A Single coil latching, 1 Form B Double coils latching, 1 Form B



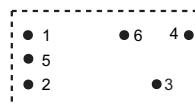
Wiring Diagram (Bottom view)

Reverse polarity

Single coil latching, 1 Form A Double coils latching, 1 Form A Single coil latching, 1 Form B Single coils latching, 1 Form B



Wiring Diagram (Bottom view)

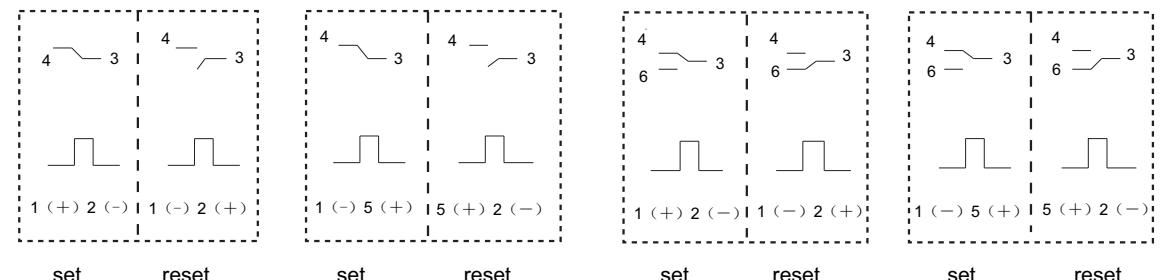


HFE20-1

HFE20-2

Positive polarity

Single coil latching, 1 Form A Double coils latching, 1 Form A Single coil latching, 1 Form C Double coils latching, 1 Form C

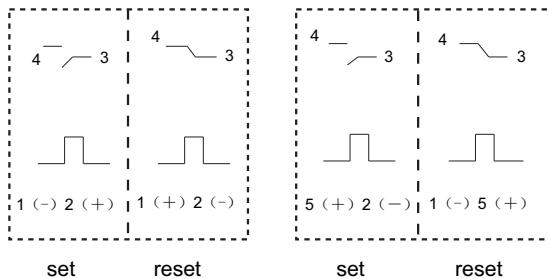


## OUTLINE DIMENSIONS AND WIRING DIAGRAM

Unit: mm

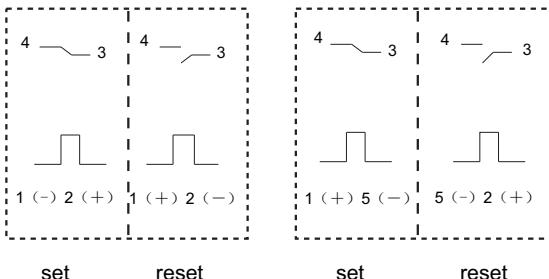
Wiring Diagram (Bottom view)

Single coil latching, 1 Form B Double coils latching, 1 Form B

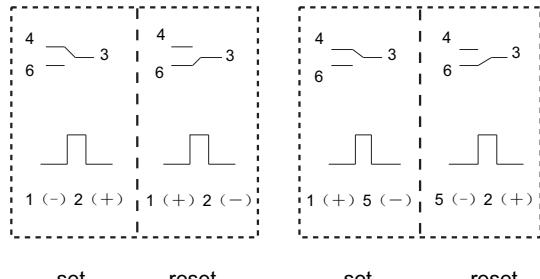


Reverse polarity

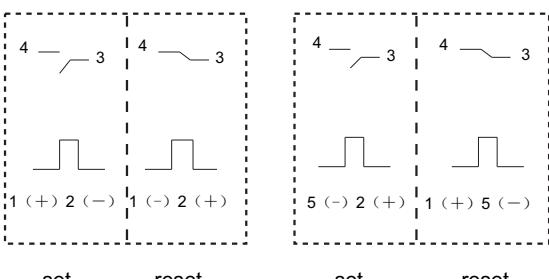
Single coil latching, 1 Form A Double coils latching, 1 Form A



Single coil latching, 1 Form C Double coils latching, 1 Form C

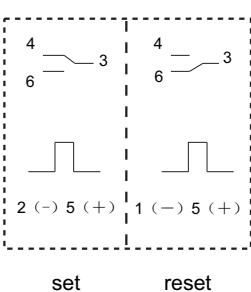


Single coil latching, 1 Form B Double coils latching, 1 Form B



### (399): Special polarity

Double coils latching



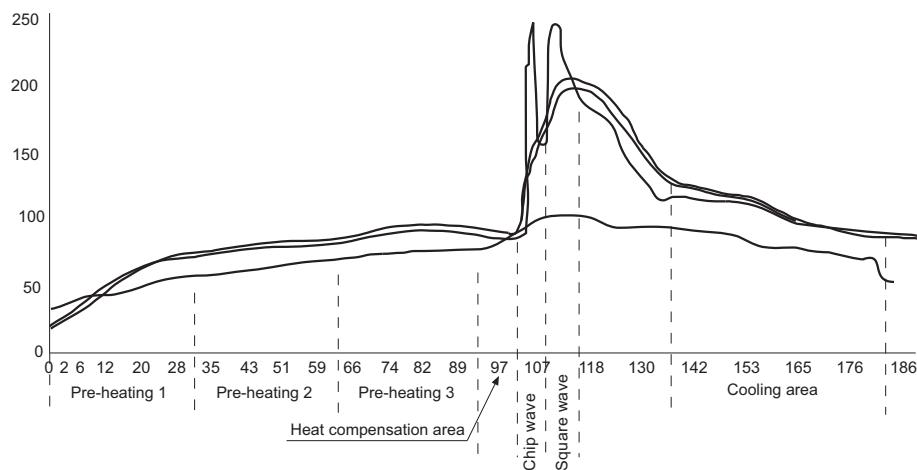
## OUTLINE DIMENSIONS AND WIRING DIAGRAM

Unit: mm

### Notice:

1. Latching relay is on the "reset" or "set" status when being released from stock, with the consideration of shock risen from transit and relay mounting, relay would be changed to "set" or "reset" status, therefore, when application ( connecting the power supply), please reset the relay to "set" or "reset" status on request.
2. In order to maintain "set" or "reset" status, energized voltage to coil should reach the rated voltage, impulse width should be 5 times more than "set" or "reset" time. Do not energize voltage to "set" coil and "reset" coil simultaneously. And also long energized time (more than 1 min) should be avoided.
3. When choose the relay with PCB termination, the recommended welding temperature range and duration is 240°C to 260°C, 2s to 5s; Please do not use the reflow welding method, if the reflow is really required, please contact our technicals; the normal recommended wave soldering temperature is 250°C within 2s; the below chart is the wave soldering temperature distribution chart we recommended for your reference.

Wave soldering temperature distribution chart



### Disclaimer

The specification is for reference only. Specifications subject to change without notice.

We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.