



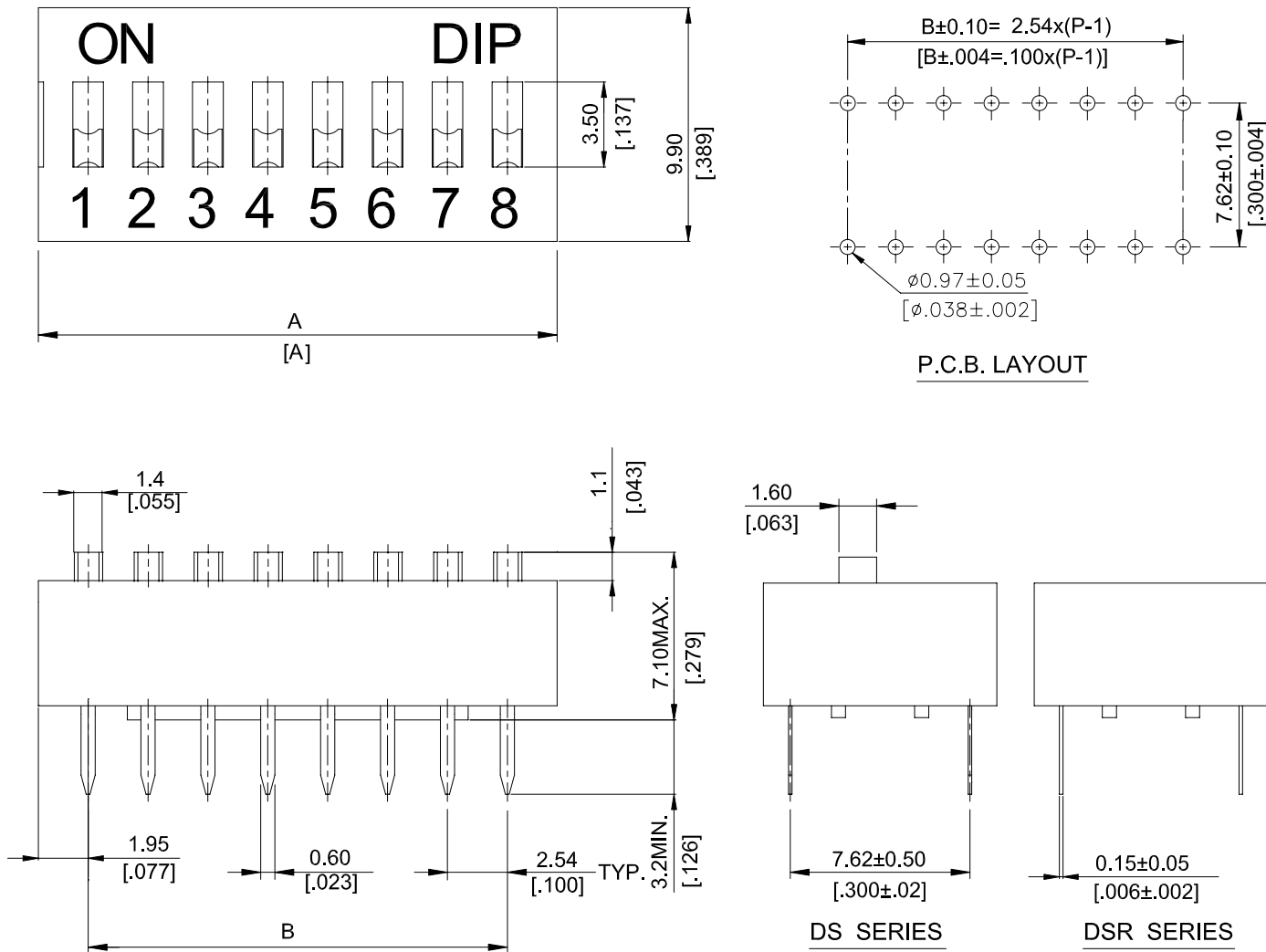
DIPTRONICS MANUFACTURING INC.

DS, DP, DA SERIES



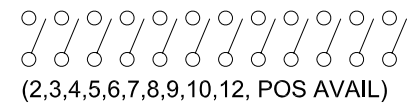
DIMENSIONS

DS(R)



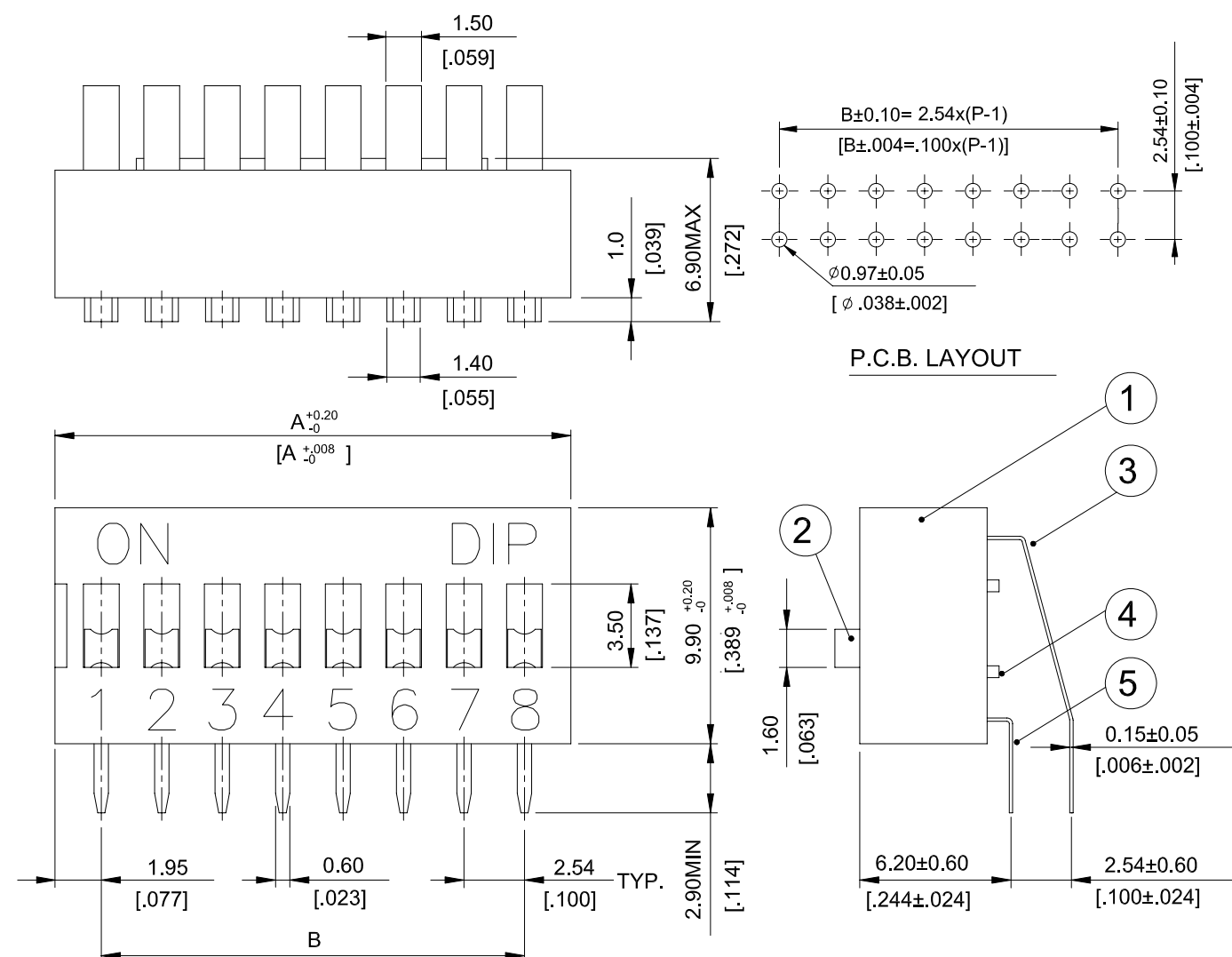
DS -12-V	12	31.84[1.254]	27.94[1.100]
DSR-12-V			
DS -10-V	10	26.76[1.054]	22.86[0.900]
DSR-10-V			
DS -09-V	9	24.22[0.954]	20.32[0.800]
DSR-09-V			
DS -08-V	8	21.68[0.854]	17.78[0.700]
DSR-08-V			
DS -07-V	7	19.14[0.754]	15.24[0.600]
DSR-07-V			
DS -06-V	6	16.60[0.654]	12.70[0.500]
DSR-06-V			
DS -05-V	5	14.06[0.554]	10.16[0.400]
DSR-05-V			
DS -04-V	4	11.52[0.454]	7.62[0.300]
DSR-04-V			
DS -03-V	3	8.98[0.354]	5.08[0.200]
DSR-03-V			
DS -02-V	2	6.44[0.254]	2.54[0.100]
DSR-02-V			
DS -01-V	1	3.90[0.153]	-
DSR-01-V			
PROD. NO.	NO. OF POS.	DIM. A	DIM. B

SCHEMATIC(TYP.)



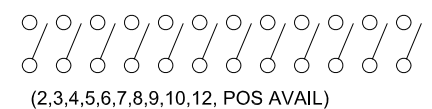
General Tolerance : $\pm 0.2\text{mm}$

DA



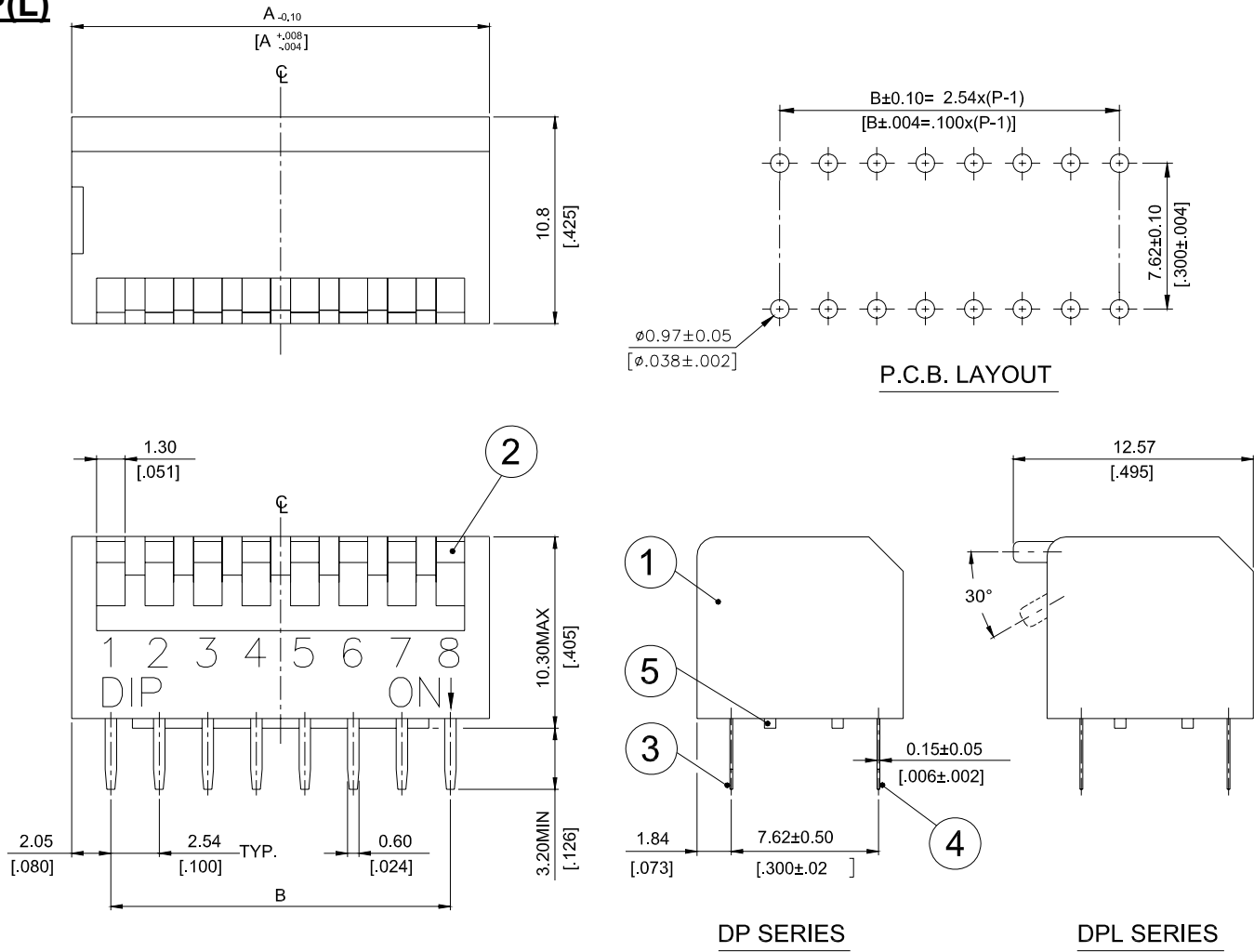
DA-12-V	12	31.84[1.254]	27.94[1.100]
DA-10-V	10	26.76[1.054]	22.86[0.900]
DA-09-V	9	24.22[0.954]	20.32[0.800]
DA-08-V	8	21.68[0.854]	17.78[0.700]
DA-07-V	7	19.14[0.754]	15.24[0.600]
DA-06-V	6	16.60[0.654]	12.70[0.500]
DA-05-V	5	14.06[0.554]	10.16[0.400]
DA-04-V	4	11.52[0.454]	7.62[0.300]
DA-03-V	3	8.98[0.354]	5.08[0.200]
DA-02-V	2	6.44[0.254]	2.54[0.100]
PROD. NO.	NO. OF POS.	DIM. A	DIM. B

SCHEMATIC(TYP.)

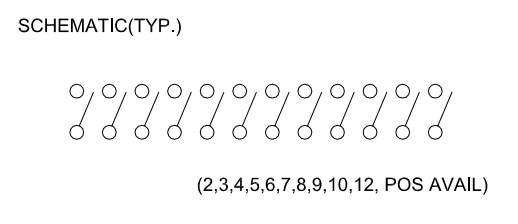


General Tolerance : $\pm 0.2\text{mm}$

DP(L)

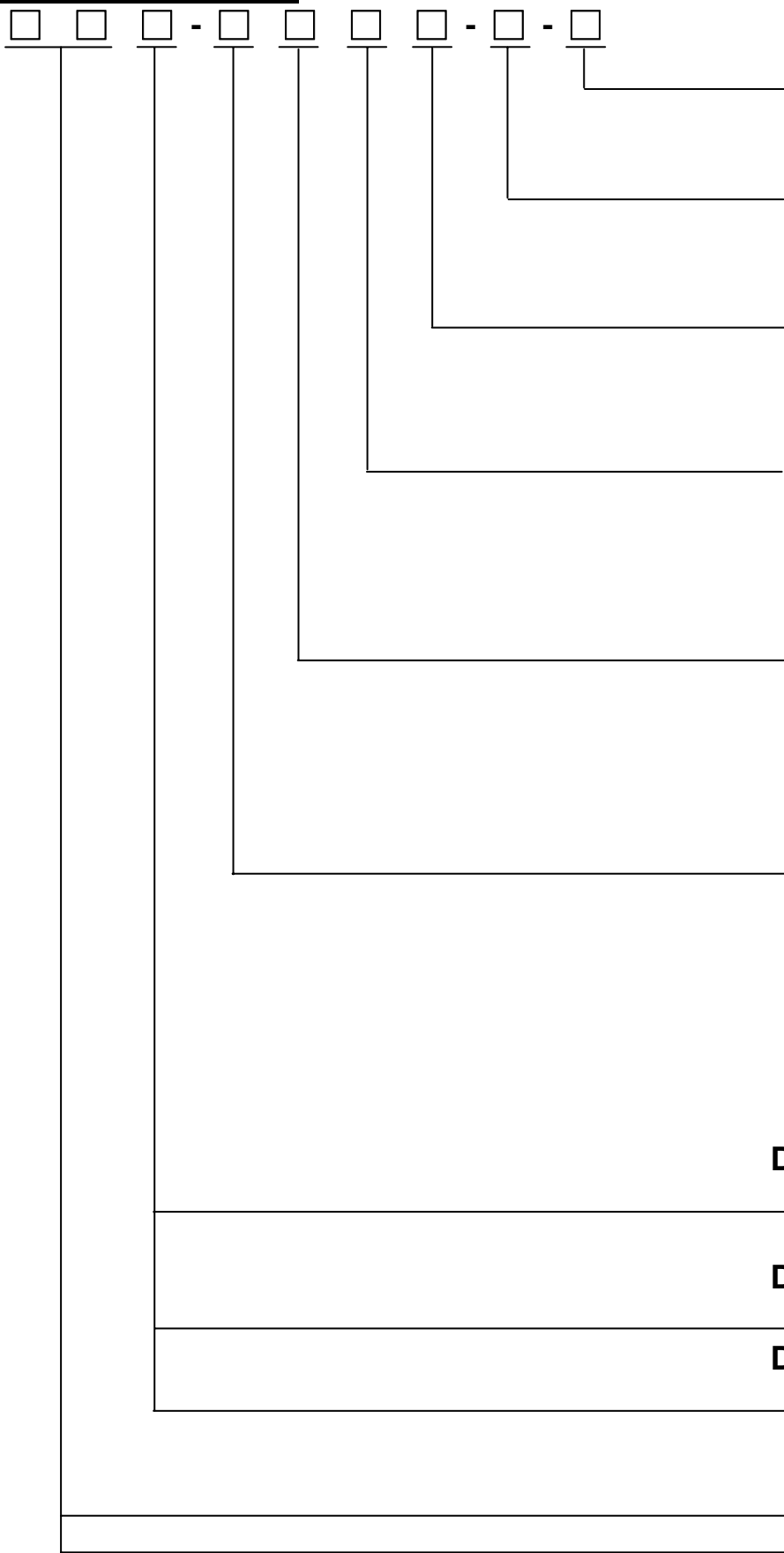


DP -12-V DPL-12 -V	12	32.04[1.261]	27.94[1.100]
DP -10-V DPL-10-V	10	26.96[1.061]	22.86[.900]
DP -09-V DPL-09-V	9	24.42[.961]	20.32[.800]
DP -08-V DPL-08-V	8	21.88[.861]	17.78[.700]
DP -07-V DPL-07-V	7	19.34[.761]	15.24[.600]
DP -06-V DPL-06-V	6	16.80[.661]	12.70[.500]
DP -05-V DPL-05-V	5	14.26[.561]	10.16[.400]
DP -04-V DPL-04-V	4	11.72[.461]	7.62[.300]
DP -03-V DPL-03-V	3	9.18[.361]	5.08[.200]
DP -02-V DPL-02-V	2	6.64[.261]	2.54[.100]
PROD. NO.	NO. OF POS.	DIM. A	DIM. B



General Tolerance : $\pm 0.2\text{mm}$

HOW TO ORDER



- Package :**
 = Tube
- Soldering :**
V = Lead Free Solderable
Q=Halogen Free(Only for Black)
- Sealed :**
 = Without Tape
T = Top Tape Sealed
- ▲ On/Off Position :**
 = Push Down On
U = Push Down Off
<▲ U Only For DP(L)>
- Color Of Cover :**
 = Red
▲ B = Blue
▲ K = Black
<▲ Subject to Our Final Confirmation>
- Number Of Position :**
01 = 1 Positions <Only For DS(R)>
02 = 2 Positions 07 = 7 Positions
03 = 3 Positions 08 = 8 Positions
04 = 4 Positions 09 = 9 Positions
05 = 5 Positions 10 = 10 Positions
06 = 6 Positions 12 = 12 Positions
- DS**
 = Raised Actuator
R = Recessed Actuator
- DA**
 = Raised Actuator
- DP**
 = Short Key
L = Long Key
- DS = Slide Type Dip Switch**
DA = Right Angle Type Dip Switch
DP = Piano Type Dip Switch

SPECIFICATION

△MECHANICAL

Mechanical Life: 2,000 operations per switch.
 Operation Force: 400gf max. (DP Series)
 1,000gf max. (DS & DA Series)
 Stroke: 2.0mm
 Operation Temperature: -20°C to +70°C
 Storage Temperature: -40°C to +85°C

△ELECTRICAL

Electrical Life: 2,000 operations per switch 24VDC,
 25mA
 Non-Switching Rating: 100mA , 50VDC
 Switching Rating: 25mA , 24VDC
 Contact Resistance: 50mΩ max. at initial
 Insulation Resistance:{at 500 VDC} 100MΩ min.
 Dielectric Strength: 500VAC / 1 minute
 Circuit: SPST

MATERIAL

△BASE: UL94V-0 PBT High Thermoplastic
 Color: Black
 △COVER UL94V-0 PBT High Thermoplastic
 Color: Red, Black, Blue
 △ACTUATOR: UL94V-0 PBT High Thermoplastic
 Color: White
 △CONTACT: Phosphor bronze with gold plating over
 nickel
 △TOP SEAL: Polyester Film
 △POTTING MATERIAL: Epoxy

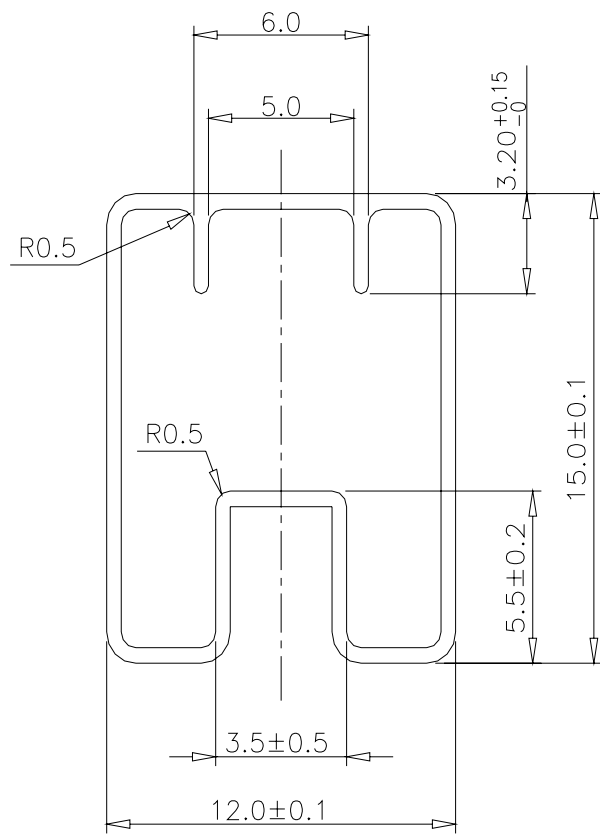
SOLDERING PROCESS

- △Keep all switch contacts in their "OFF" position for all operations.
- △WAVE SOLDERING: Recommended temperature at 500°F (260°C) max. 5 seconds for through hole type.
- △HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 350°C approximately max 5 seconds.
- △Make sure switch is in "OFF" position during soldering process, or it will decrease the operating force and meanwhile increase the contact resistance.
- △Do not wash the switch body except top tape sealed type, which suitable for spray cleaning method from top of the s/w.

PACKING

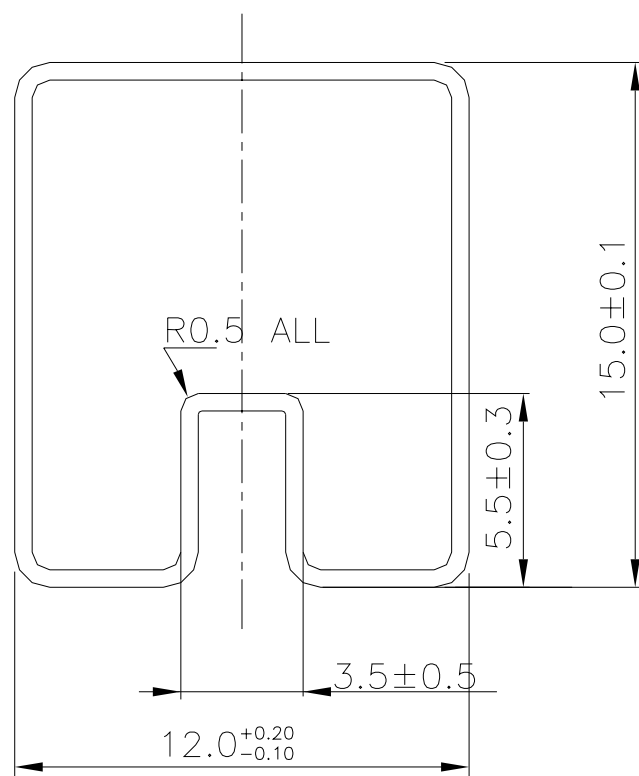
Part Number	Number Per Tube	Part Number	Number Per Tube
DS(R)-01	120	DS(R)-01-T	113
DS(R)-02	72	DS(R)-02-T	72
DS(R)-03	51	DS(R)-03-T	51
DS(R)-04	40	DS(R)-04-T	40
DS(R)-05	32	DS(R)-05-T	32
DS(R)-06	27	DS(R)-06-T	27
DS(R)-07	24	DS(R)-07-T	24
DS(R)-08	21	DS(R)-08-T	21
DS(R)-09	19	DS(R)-09-T	19
DS(R)-10	17	DS(R)-10-T	17
DS(R)-12	14	DS(R)-12-T	14
DP(L)-02	70	DP(L)-02-T	65
DP(L)-03	50	DP(L)-03-T	49
DP(L)-04	39	DP(L)-04-T	39
DP(L)-05	32	DP(L)-05-T	32
DP(L)-06	27	DP(L)-06-T	27
DP(L)-07	24	DP(L)-07-T	24
DP(L)-08	21	DP(L)-08-T	21
DP(L)-09	19	DP(L)-09-T	19
DP(L)-10	17	DP(L)-10-T	17
DP(L)-12	14	DP(L)-12-T	14
DA-02	73	DA-02-T	70
DA-03	52	DA-03-T	50
DA-04	40	DA-04-T	39
DA-05	33	DA-05-T	32
DA-06	28	DA-06-T	28
DA-07	24	DA-07-T	24
DA-08	21	DA-08-T	21
DA-09	19	DA-09-T	19
DA-10	17	DA-10-T	17
DA-12	14	DA-12-T	14

DSR



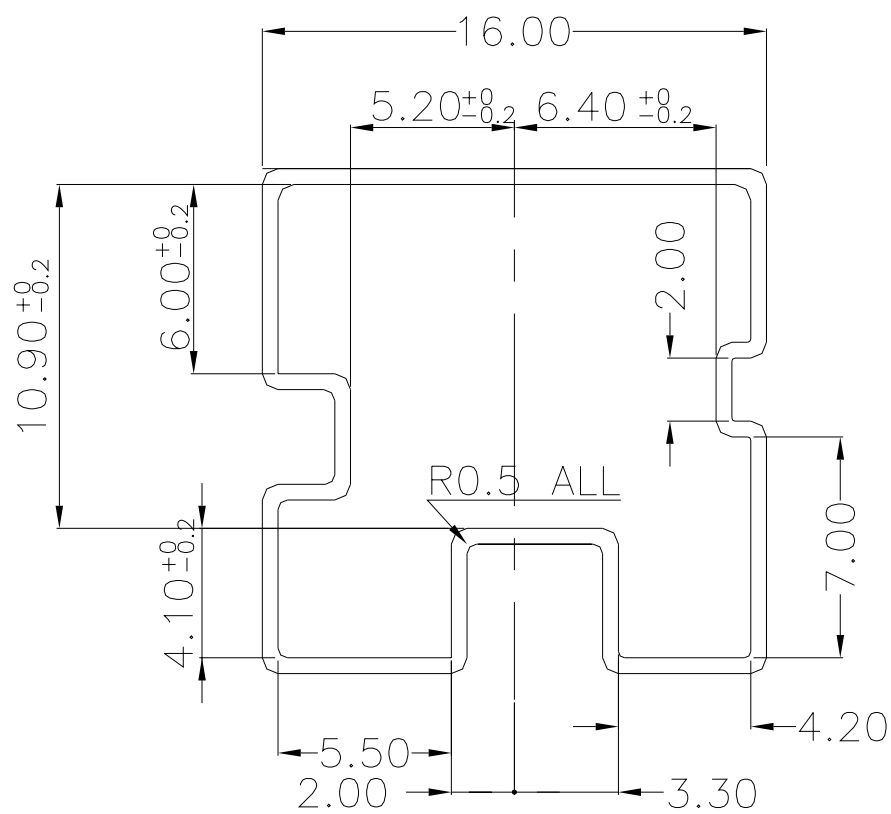
General Tolerance : $\pm 0.2\text{mm}$

DS

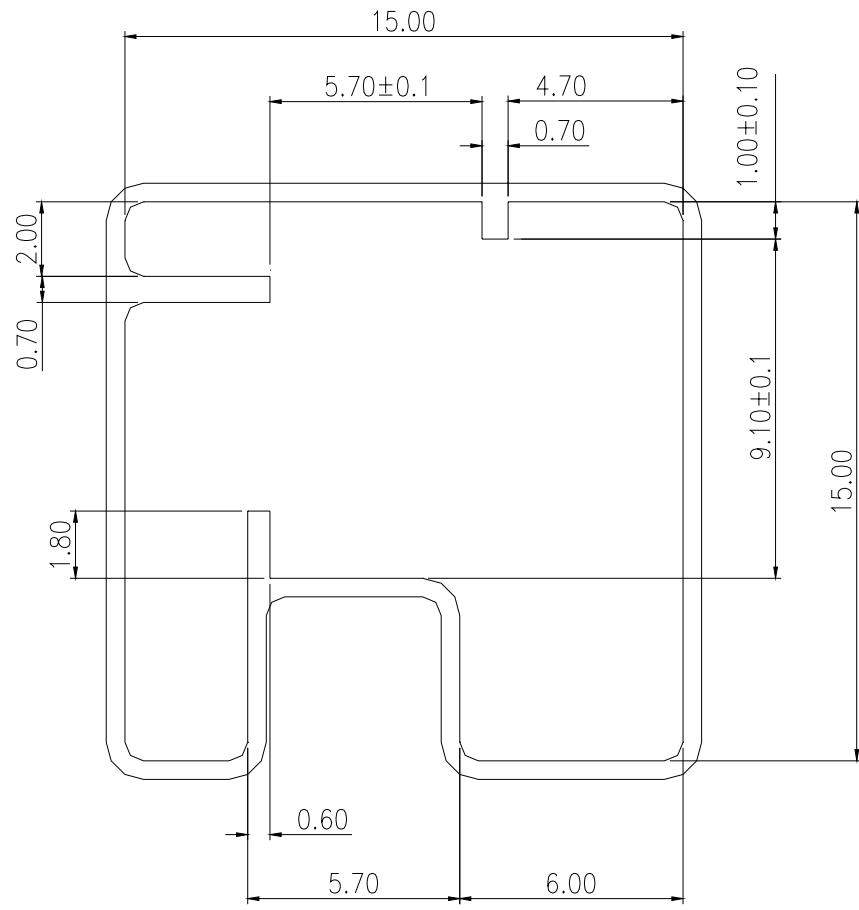


General Tolerance : $\pm 0.2\text{mm}$

DP(L)



General Tolerance : $\pm 0.2\text{mm}$



General Tolerance : ±0.2mm