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For Messrs;

Date; Apr. 22, '88

**CUSTOMER'S ACCEPTANCE SPECIFICATIONS**

**LM213XB**

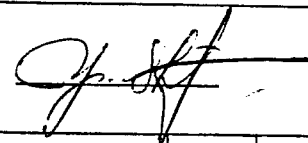
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RECORD OF REVISION

Date	Sheet No.	Summary

Accepted by ; \_\_\_\_\_

Proposed by ; 

Mobara Works Hitachi, Ltd.

Sh.  
No.

3284PS 2501-LM213XB-2

Page 1-1/1

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### 3. GENERAL SPECIFICATIONS.

#### 3.1 STANDARD SPECIFICATIONS

3284PS 2501 - 234 - 1

#### 3.2 GENERAL SPECIFICATION OF X-TYPE LCM

3284PS 2501 - 380 - 1

This Individual Specifications is prior  
to General Specification.

### 4. MECHANICAL DATA

- (1) Number of dots                    256 W X 64 H dots
- (2) Module size  
                  184.0W X 75.0H X 12.0 D (max.) mm
- (3) Effective display area  
  149.6W X 43.0Hmm
- (4) Dot size                            0.51W X 0.51 Hmm
- (5) Dot pitch                         0.56W X 0.56 Hmm
- (6) Viewing Direction                6 o'clock

## 5. ABSOLUTE MAXIMUM RATINGS

### 5.1 ELECTRICAL ABSOLUTE MAXIMUM RATINGS

ITEM	SYMBOL	MIN.	MAX.	UNIT	COMMENT
Power Supply for Logic	V <sub>DD</sub> -V <sub>SS</sub>	0	6.5	V	
Power Supply for LC Drive	V <sub>DD</sub> -V <sub>0</sub>	0	16.0	V	
Input Voltage	V <sub>i</sub>	V <sub>SS</sub>	V <sub>DD</sub>	V	Note 1
Static Electricity			100	V	

### 5.2 ENVIRONMENTAL ABSOLUTE MAXIMUM RATINGS

ITEM	OPERATING		STORAGE		COMMENT
	MIN.	MAX.	MIN.	MAX.	
Ambient Temperature	0°C	40°C	-20°C	60°C	Note 1.2
Humidity	Note 3		Note 3		Without condensation
Vibration	—	0.5G	—	2G	XYZ directions
Shock	—	3G	—	50G	XYZ directions
Corrosive Gas	Not Acceptable		Not Acceptable		

Note 1 (Background color of LCD)  $\xrightarrow{\text{Ta}=0^{\circ}\text{C}}$  Yellowish-orange  $\longleftrightarrow$  25°C Yellow  $\longleftrightarrow$  40°C Bluish-orange

Note 2 Ta at 20°C < 48Hr  
Ta at 60°C < 168Hr

Note 3 Ta ≤ 40°C : 85%RH MAX.  
Ta > 40°C : Absolute humidity must be lower than the humidity of 85%RH at 40°C (50%RH at 50°C)

## 6. ELECTRICAL CHARACTERISTICS

I T E M		SYMBOL	CONDITION	MIN.	TYP	MAX.	UNIT	
Logic circuit power supply voltage		$V_{DD}-V_{SS}$	————	4.75	5.0	5.25	V	
LC driver circuit power supply voltage		$V_{EE}-V_{SS}$	————	-10.25	-10.5	-10.75	V	
Input voltage Note 1	H	$V_{IH}$		$0.8 \times V_{DD}$	—	$V_{DD}$	V	
	L	$V_{IL}$		0	—	$0.2 \times V_{DD}$	V	
input leak current		$I_{in}$		-5.0		5.0	$\mu A$	
Output leak current		$I_{OUT}$		-10.0		10.0	$\mu A$	
Clock frequency Note 2		fCL2		—		1.2	MHz	
Power consumption		PW	$V_{DD} = 5.0V$ $T_a = 25^\circ C$	—		250	mW	
Recommended LC driving voltage Note 3		$V_{DD}-V_0$	$\theta = 0^\circ$	$T_a = 0^\circ C$	—	14.1	—	V
			$\phi = 10^\circ$	$T_a = 25^\circ C$	—	13.3	—	V
				$T_a = 40^\circ C$	—	12.8	—	V

Note 1 Applied to DB0~DB7,  $\overline{CS}$ , E, R/W, RS

Note 2 internal clock

Note 3 Recommended LC Driving Voltage may fluctuate about  $\pm 0.5V$  by each module.

## 7. OPTICAL DATA

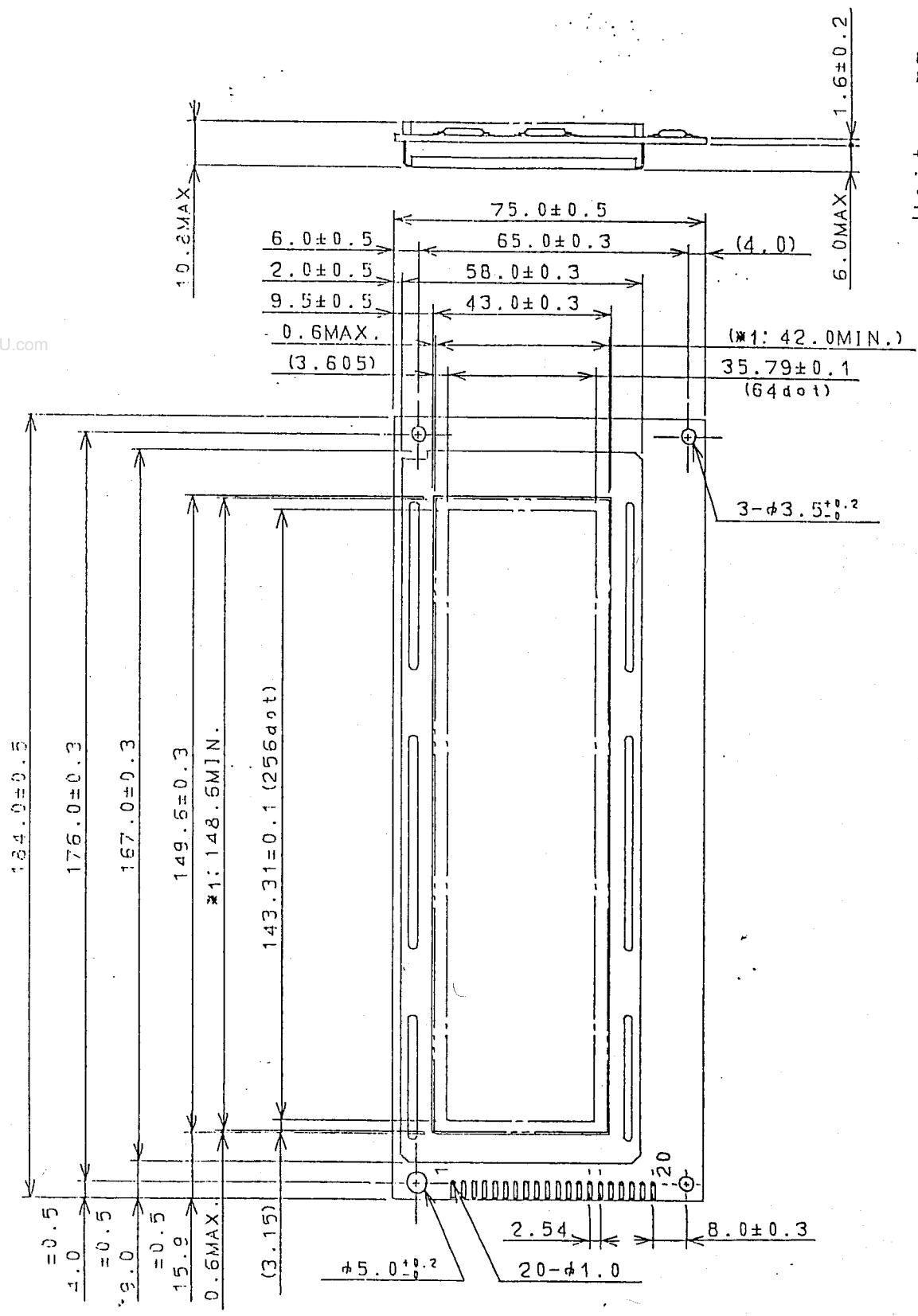
$T_a = 25^\circ C$      $V_{DD} = 5.0V$      $V_{EE} = -10.5V$

I T E M	SYMBOL	CONDITION	MIN.	TYP	MAX.	UNIT	NOTE
Viewing area	$\phi 2-\phi 1$	$K=1.4$	—	30	—	deg	1.2
Contrast ratio	K	$\phi = 10^\circ$ $\theta = 0^\circ$	1.4	2.0	—	—	3
Response time (rise)	$t_r$	$\phi = 10^\circ$ $\theta = 0^\circ$	—	250	—	ms	4
Response time (fall)	$t_f$	$\phi = 10^\circ$ $\theta = 0^\circ$	—	400	—	ms	4

Note 1 See General Specifications for definition of optical characteristics.

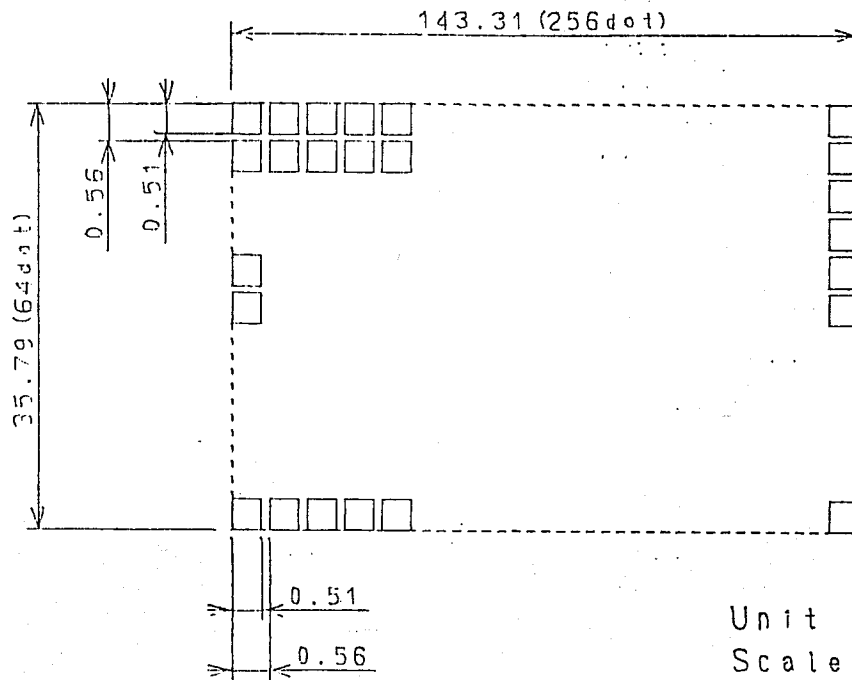
# 8. DIMENSIONAL OUTLINE

\*1 : Effective display area of LCD



Unit : mm  
Scale : NTS

# Note 1 DETAIL DRAWING OF MATRIX PATTERN



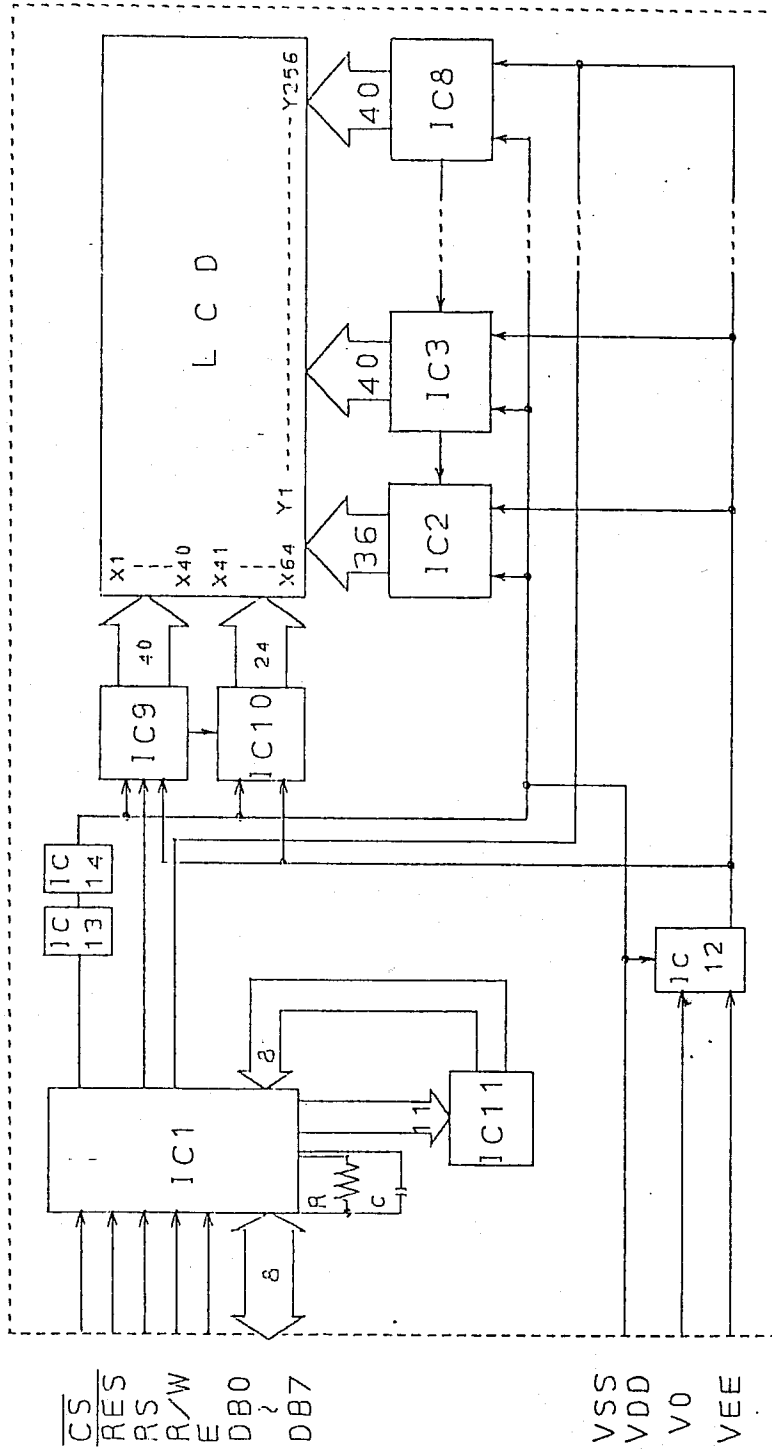
Unit : mm  
Scale: NTS

No specified tolerance  $\pm 0.1$

# Note 2 INTERNAL PIN CONNECTION

Pin No.	Symbol	Function
1	VSS	Ground
2	VDD	Power supply for logic
3	V0	Power supply for LCD drive
4	RS	Register select
5	R/W	Read/write
6	E	Enable
7~14	DB0~DB7	Data bus
15	$\overline{CS}$	Chip select
16	$\overline{RES}$	Reset
17	VEE	Power supply for LCD
18~20	N.C	No connection

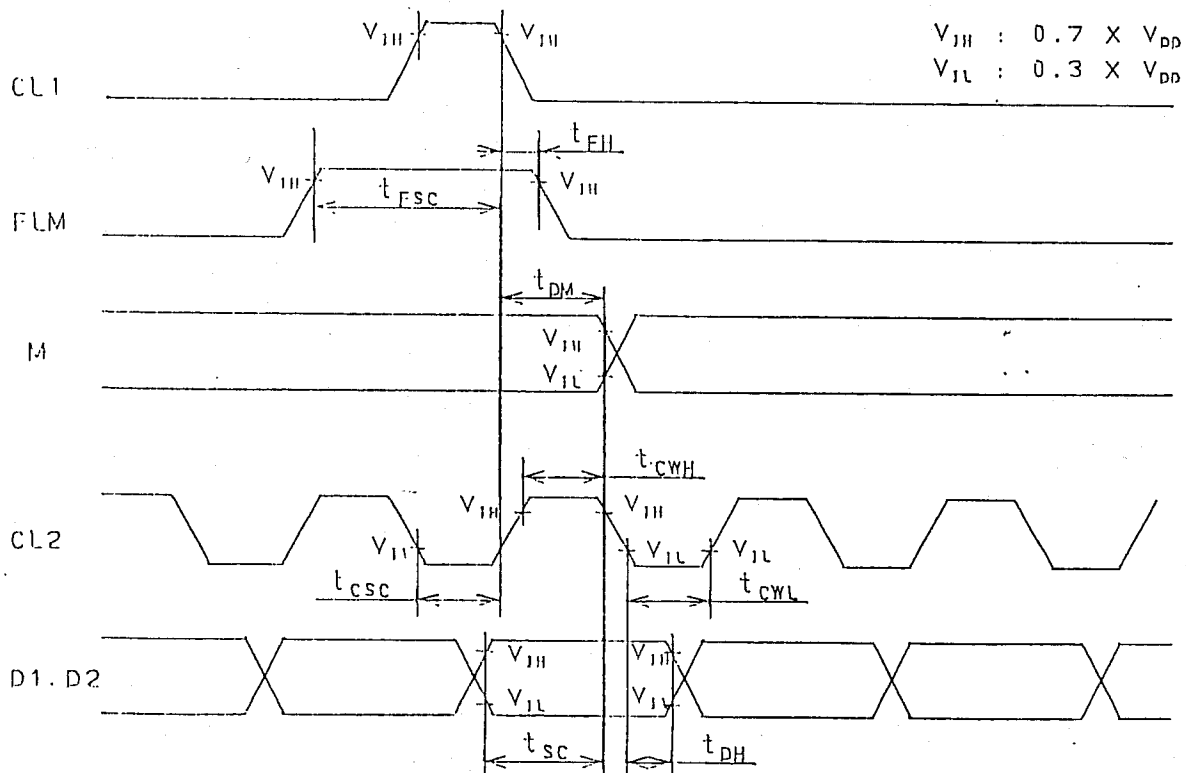
# 9. BLOCK DIAGRAM



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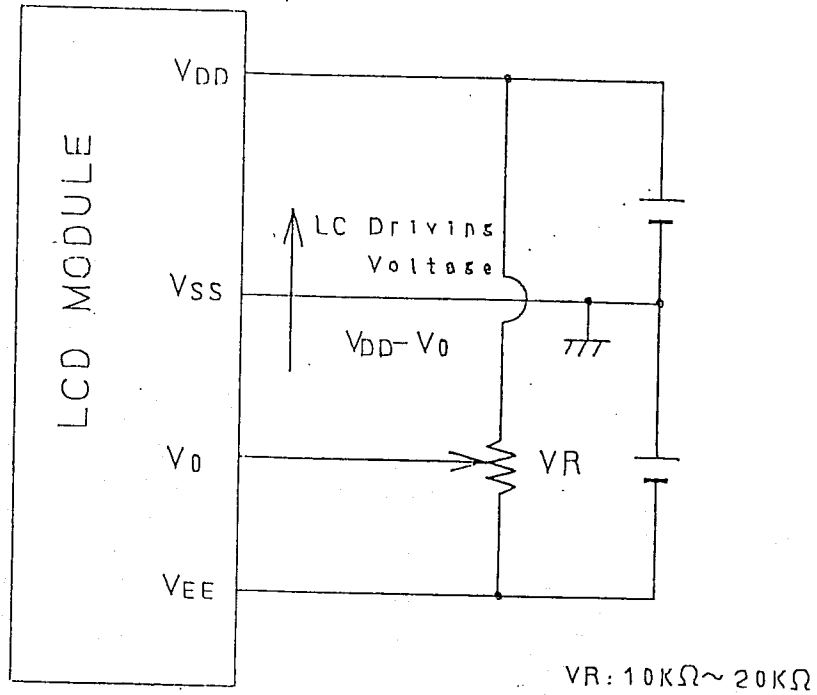
# 10. TIMING CHARACTERISTICS

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
clock frequency	$f_{CL2}$	—	—	1200	MHz
clock pulse width (High level)	$t_{CWH}$	300	—	—	ns
clock pulse width (Low level)	$t_{CWL}$	300	—	—	ns
clock set up time	$t_{CSU}$	300	—	—	ns
data set up time	$t_{SU}$	200	—	—	ns
"FLM" set up time	$t_{FSU}$	200	—	—	ns
"M" delay time	$t_{DM}$	-1000	—	+1000	ns
"FLM" hold time	$t_{FH}$	0	—	—	ns
data hold time	$t_{DH}$	200	—	—	ns





# 11. POWER SUPPLY for LCD MODULE



# 12. POWER AND INTERFACE TIMING SEQUENCE

